

# JET

**JDP-15M**

**Drill Press**

**10000370M**

**230/50/1**

**PARTS LIST  
ERSATZTEILLISTE  
LISTE DE PIÈCES**

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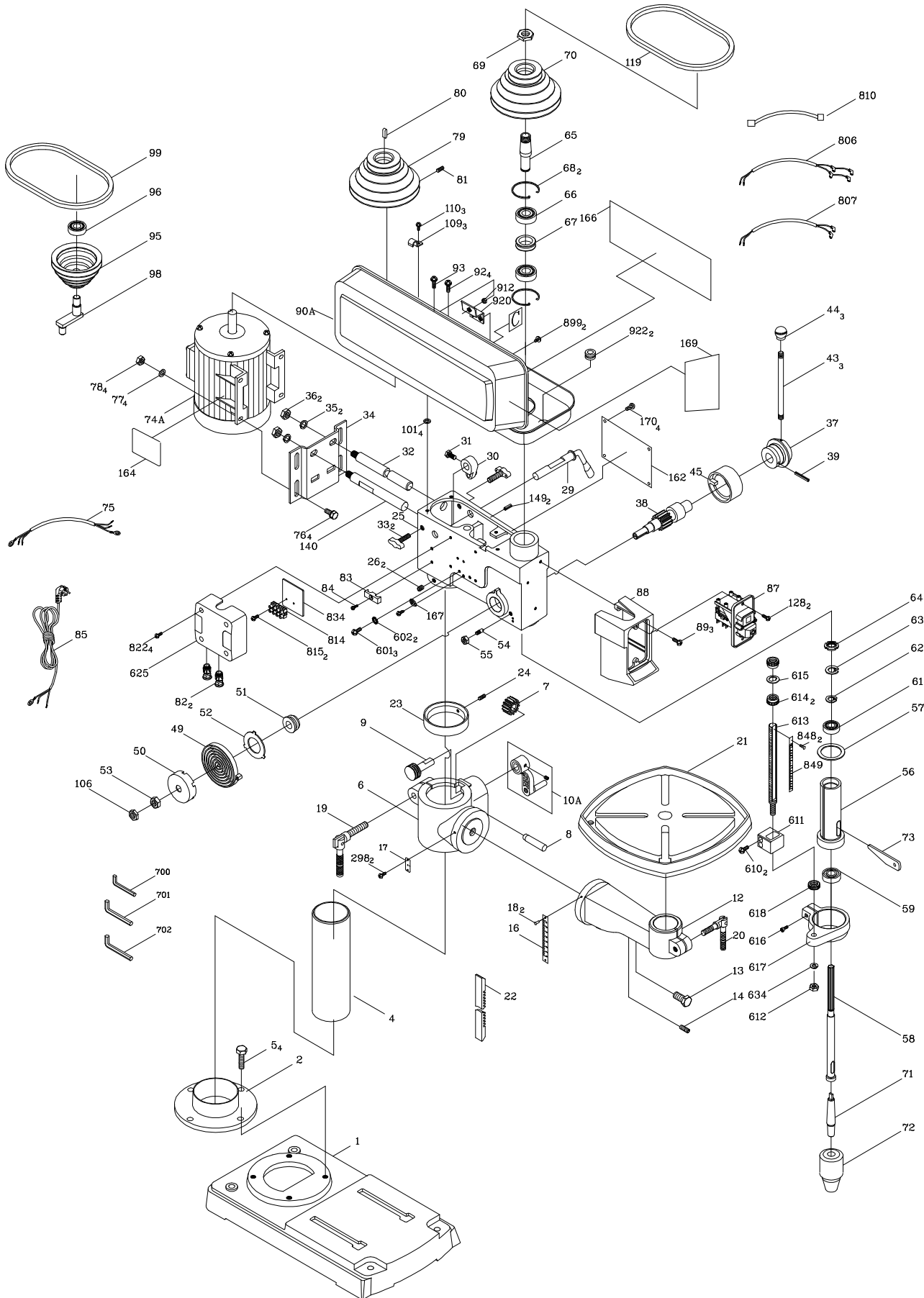
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P-10000370M 01/03

# Parts Breakdown For The JDP-15M Drill Press



## Parts List For The JDP-15M Drill Press

Index No.	Part No.	Description	Size	Qty.
1	10600128	Base		1
2	10400201	Column Holder		1
4	10600404	Body Column		1
5	2601BBDA72	Hex Head Bolt	M10x40mm	4
6	10600604	Table Bracket		1
7	10600702	Gear		1
8	10600802	Gear Shaft		1
9	10600902	Worm		1
10A	10601009A1	Crank Handle Assy		1
12	10601201	Table Bracket		1
13	2601QBDK85	Hex Head Bolt	5/8"x1"	1
14	2603BBLA38	Set Screw	M6x10mm	1
16	10601601	Tilting Scale		1
17	10801701	Centering Scale		1
18	2658MZDU36	Drive Screw		2
19	10601901	Column Lock Handle	M12x35mm	1
20	10602001	Table Lock Handle	M10x25mm	1
21	10602138	Table		1
22	10602204	Rack		1
23	10602304	Rack Ring		1
24	2603BBLA37	Set Screw	M6x8mm	1
25	10602552	Head		1
26	2603BBLA66	Set Screw	M10x12mm	2
29	10602901	Handle Shifter		1
30	10603002	Motor Bar Shifter		1
31	2601BZDAA9	Hex Head Bolt	M8x16mm	1
32	10603206	Motor Rod		1
33	10603301	Shifter Bolt	M10x33mm	2
34	10703414	Motor Base		1
35	2502NBC412	Spring Washer	1/2"	2
36	2701FBD112	Hex Nut	M12	2
37	10603704	Hub		1
38	10603807	Feed Shaft		1
39	2536MBE611	Spring pin	ø5x16mm	1
43A	10604303A1	Handle Assy		1
43	10604303	Handle Bar		3
44	10604403	Gripe		3
45	10604505	Scale Ring		1
49	10604902	Coil Spring		1
50A	10605002A3	Spring Cap Assy		1
50	10605002	Spring Cap		1
51	10605115	Shaft Seat		1
52	10605202	Spring Retainer		1
53	2701QZD610	Nut	1/2"-20	1
54	10605403	Quill Set Screw	M10x28mm	1
55	2701FBD110	Nut	M10	1
56	10605608	Quill		1
57	10605702	Rubber Washer		1
58	10605822	Spindle		1
59	2001ZZ6204	Ball Bearing	6204ZZ	1
61	2001ZZ6203	Ball Bearing	6203ZZ	1
62	10606201	Washer		1

Index No	Part No	Description	Size	Qty.
63	10606301	Lock Nut		1
64	10606401	Spindle Nut (L.H Threads)		1
65	10606505	Driving Sleeve		1
66	2001ZZ6204	Ball Bearing	6204ZZ	2
67	10606703	Collar		1
68	10606801	Retaining Ring		2
69	10606904	Pulley Set Nut		1
70	10607029	Spindle Pulley		1
71	21015M2B16	Drilling Arbor		1
72	2135ATQ915	Keyless Chuck	B-16	1
73	10607303	Wedge Shifter		1
74A	8D67D12009	Motor		1
75	2808A5172B	Motor Wire		1
76	2615BBDD28	Hex Head Bolt	M8x25mm	4
77	2501MBDN08	Flat Washer	M8	4
78	2701FBD113	Nut	M8	4
79	10407994	Motor Pulley		1
80	2571MNC307	Key	5mmx5mmx20mm	1
81	2603BBLA36	Set Screw	M6x6mm	1
82	2801ANHJ37	Strain Relief		2
83	10808301	Clamp-Cord		1
84	2668BBDA39	Pan Head Screw	M6x12mm	1
85	2807UK026M	Power Cable		1
87	2899GA5069	Switch		1
88	10608853	Switch Box		1
89	2668BBDA24	Pan Head Screw	M5x12mm	3
90A	10609049A1	Pulley Cover Assy		1
92	2641BBDA39	Pan Head Screw	M6x12mm	4
93	2620BBDB12	Pan Head Screw	M5x25mm	1
95	10409513	Center Pulley		1
96	2001ZZ6202	Ball Bearing	6202ZZ	1
98	10609802	Center Pulley Shaft		1
99	2572ARM260	V-Belt	M-26	1
101	2501NNVN11	Flat Washer	1/4"	4
104	10810401A1	Chuck Guard Assy (not shown)		1
106	2701QZD612	Nut	1/2"	1
109	10208302	Clamp-Cord		3
110	2668BBDA23	Pan Head Screw	M5x8mm	1
119	2572ARM240	V-Belt	M-24	1
128	2653MBDE18	Tapping Screw	M5x16mm	2
140	10614001	Motor Rod		1
149	2536MBE616	Spring Pin	ø6x25	2
162	10062343	I.D Label		1
164	10062344	Motor Label		1
166	10316605	Speed Diagram		1
167	10216714	Earth Label		1
169	11316904	JET Logo		1
298	2668BBDA22	Pan Head Screw	M5x6mm	2
601	2668BZDA23	Pan Head Screw	M5x8mm	3
602	2504MZC005	Tooth Lock Washer		2
610	2668BBDB44	Pan Head Screw	M6x35mm	2
611	10661102	Seat		1
612	2701FBD109	Nut	M10	1
613	10661301	Scale Bolt		1
614	13005701	Nut	M16	2

Index No	Part No	Description	Size	Qty.
615	13005601	Washer		1
616	2602BBLA58	Hex Socket Cap Screw	M5x35mm	1
617	10661702	Set Ring		1
618	10661801	Circular Nut		1
625	10462501	Wire Box		1
634	2502ABC410	Spring Washer	M10	1
700	2138MBL703	Angle Wrench		1
701	2138MBL705	Angle Wrench		1
702	2138MBL706	Angle Wrench		1
806	2806555K7D	Lead Wire		1
807	2806555K6D	Lead Wire		1
810	280655519U	Lead Wire		1
814	2813DH5503	Wire Connector		1
815	2668BZDA04	Pan Head Screw	M3x20	2
822	2668BBDA28	Pan Head Screw	M5x25mm	4
834	10483401	Insulating Barrier		1
848	2658MZDU36	Drive Screw		2
849	10884901	Scale		1
899	2641BBDA23	Pan Head Screw	M5x8mm	2
912	2705FBD105	Nut Chuck	M5	1
920	10892001	Tension Plate		1
922	2801ABRF04	Strain Belief		2

**JDP-15M**  
**10000370M**

**230/50/1**

	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M	motor	Motor	moteur
S	switch	Schalter	interrupteur
C	condenser	Kondensator	condensateur
E	electronic unit	Elektronik Einheit	unité électronique
F	fuse	Sicherung	fusible
RS	reversing switch	Drehrichtungsschalter	commu. droite/gauche
CS	centrifugal switch	Fliehkraftschalter	déclencheur centrifuge
OL	overload cut-off	Überlastschutzschalter	déclencheur surcharge
LS	limit switch	Positionsendschalter	micro

